

Designers & Manufacturers of Drilling & Tapping Solutions

**Tap Collets**  
**Order Numbers for Drill Collets**



**#0 & #5 COLLET**

**NOTE: On MM Taps, check round and square dimensions for proper Collet selection.**



**#1, #2, #3, #4 COLLET**

TAP SIZE	TAP DIMENSIONS		#0 PRO #1 ROC 7/16" HEX	#1 PRO 3/8" O.D.	#2 PRO 1/2" O.D.	#3 3/4" O.D.	#4 1" O.D.	#2 ROC #5 PRO 5/8" HEX	#1 MT TAP DRIVER	#0 Quick Change	#0 Quick Change
	ROUND	SQUARE									
2.3mm	.092	.079	50801	51801							
2.5mm	.099	.079	50802	51802							
2.8mm	.110	.079	50803	51803							
2.8 ISO	.110	.088	50804	51804							
3.0mm	.118	.095	50805	51805							
3.15 ISO	.124	.098	50806	51806							
3.2mm	.126	.095	50807	51807							
1/8" W	.128	.105	50808	51808							
3.4mm	.134	.106	50809	51809							
3.5mm	.138	.106	50810	51810							
#0-6	.141	.110	50811	51811*	52811			55811	56811	58811	59811
#4BA	.144	.116	50812	51812	52812			55812			
3.8mm	.150	.118	50813	51813	52813			55813			
4.0mm	.158	.118	50814	51814	52814			55814			
4.0 ISO	.158	.124	50815	51815	52815			55815			
5/32" W	.160	.125	50816	51816	52816			55816			
4.2mm	.165	.134	50817	51817	52817			55817			
#8	.168	.131	50818	51818*	52818*	53818		55818	56818	58818	59811
4.5mm	.177	.134	50819	51819	52819	53819		55819			
4.5 ISO	.177	.140	50820	51820	52820	53820		55820			
4.6mm	.181	.150	50821	51821	52821	53821		55821			
1/4" Nut	.185	.139	50822	51822	52822	53822		55822			
3/16" W	.189	.149	50823	51823	52823	53823		55823			
#10	.194	.152	50824	51824*	52824*	53824		55824	56824	58824	59824
5.0mm	.197	.150	50825	51825	52825	53825		55825			
5.0 ISO	.197	.158	50826	51826	52826	53826		55826			
3/16" SB	.201	.151	50827	51827	52827	53827		55827			
5.5mm	.217	.169	50828	51828	52828	53828		55828			
#12	.220	.165	50829	51829	52829	53829		55829	56829	58829	59829
5.9mm	.232	.193	50831	51831	52831	53831		55831			
6.0mm	.236	.193	50832	51832	52832	53832		55832			
5/16" Nut	.240	.180	50833	51833	52833	53833		55833			
6.2mm	.244	.193	50834	51834	52834	53834		55834			
#14	.247	.185	50835	51835	52835	53835		55835	56835		
6.3 ISO	.248	.197	50836	51836	52836	53836		55836			
1/4" W	.253	.197	50837	51837	52837	-		55837			
1/4"	.255	.191	50838	51838*	52838*	53838*	54838	55838	56838	58838	59838
3/8" ss	.275	.206			52839	53839	54839	55839	56839		
7.0mm	.276	.217			52840	53840	54840	55840			
7.1 ISO	.280	.221			52841	53841	54841	55841			
7.2mm	.284	.217			52842	53842	54842	55842			
9/32"	.286	.214			52843	53843	54843	55843			
3/8" Nut	.294	.220			52844	53844	54844	55844			
1/8" ss PT.	.313	.234			52845	53845	54845	55845			
8.0mm	.315	.244			52846	53846	54846	55846			
8.0 ISO	.315	.248			52847	53847	54847	55847			
5/16"	.318	.238			52848*	53848	54848	55848	56848		59848
7/16"	.323	.242			52849	53849	54849	55849			59849

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**Tap Collets**  
**Order Numbers for Drill Collets**



**ADJUSTABLE ADAPTER**

5/8" adjustable adapter for use with #1-MT tap driver. **Order No. 56600.**

**NOTE: On MM Taps, check round and square dimensions for proper Collet selection.**

**#1 MT TAP DRIVER**

TAP SIZE	TAP DIMENSIONS		#0 PRO #1 ROC 7/16" HEX	#1 PRO 3/8" O.D.	#2 PRO 1/2" O.D.	#3 3/4" O.D.	#4 1" O.D.	#5 PRO #2 ROC 5/8 HEX	#1 MT TAP DRIVER	#1 Quick Change
	ROUND	SQUARE								
8.4mm	.331	.276			52850	53850	54850	55850		
8.5mm	.335	.276			52851	53851	54851	55851		
7/16" Nut	.345	.259			52852	53852	54852	55852		
9.0mm	.354	.276			52854	53854	54854	55854		
9.0 ISO	.354	.280			52855	53855	54855	55855		
1/2"	.367	.275			52856	53856*	54856	55856		59856
9.4mm	.370	.276			52857	53857	54857	55857		
3/8" W	.377	.294			52858	53858	54858	55858		
3/8"	.381	.286			52859*	53859*	54859	55859		59859
10.0mm	.394	.315				53860	54860			
1/2" Nut	.400	.300				53861	54861			
10.5mm	.413	.315				53862	54862			
9/16"	.429	.322				53863	54863			
11.0mm	.433	.354				53864	54864			
1/8" Pipe	.438	.328				53865	54865			
7/16" Pul.	.444	.333				53866	54866			
9/16" Nut	.450	.337				53867	54867			
12.0mm	.472	.354				53868	54868			
5/8"	.480	.360				53869*	54869*			
12.5mm	.492	.394				53870	54870			
5/8" Nut	.503	.377				53871	54871			
1/2" Pul.	.507	.380				53872	54872			
13.0mm	.512	.394				53873	54873			
11/16"	.542	.406				53874	54874			
14.0mm	.551	.433				53875	54875			
1/4" Pipe	.563	.421				53876	54876			
11/16" Nut	.565	.424				53877	54877			
3/4"	.594	.442				53878	54878*			
15.0mm	.591	.472				53879	54879			
3/4" Nut	.616	.462					54880			
16.0mm	.630	.472					54881			
5/8" Pul.	.633	.475					54882			
13/16"	.652	.489					54883			
13/16" Nut	.679	.509					54884			
1/2" Pipe	.687	.515					54885			
7/8"	.697	.523					54886*			
3/8" Pipe	.700	.531					54887			
18.0mm	.709	.571					54888			
7/8" Nut	.727	.545					54889			
19.0mm	.748	.571					54890			
15/16"	.760	.570					54891			
20.0mm	.787	.630					54892			
15/16" Nut	.789	.592					54893			
1"	.800	.600					54894*			
1" Nut	.834	.625					54895			
22.0mm	.866	.709					54896			
22.4mm	.881	.709					54897			
1 1/8"	.896	.672					54898			
3/4" Pipe	.906	.679					54899			

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